Lupranate® 280 Isocyanate

Lupranate 280 Isocyanate is an isocyanate blend of monomeric and polymeric MDI. Typical use is for flexible slab stock and molded Visco-Elastic memory foams.

**TYPICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>light brown liquid</td>
</tr>
<tr>
<td>NCO content, wt%</td>
<td>33.0</td>
</tr>
<tr>
<td>Viscosity @ 25°C, cps</td>
<td>17</td>
</tr>
<tr>
<td>Average functionality (approximate)</td>
<td>2.1</td>
</tr>
<tr>
<td>Flash point, °C (COC)</td>
<td>200</td>
</tr>
<tr>
<td>Density @25°C, g/cm³</td>
<td>1.20</td>
</tr>
<tr>
<td>Initial boiling point, 5mm Hg, °C</td>
<td>190</td>
</tr>
<tr>
<td>Vapor Pressure @25°C, mm Hg</td>
<td>0.00001</td>
</tr>
</tbody>
</table>

**Storage**

Lupranate 280 Isocyanate is supplied in tank trucks or totes. Once a container has been opened, care should be taken to exclude moisture. The most favorable temperature for storage is 25-30°C. If stored at higher temperatures, or if moisture is not excluded, an undesirable increase in viscosity will occur. Below 25°C solid crystals may form and settle out, which can alter the performance of the product. The solid crystals contain pure MDI and in this solid form may exhibit the same dimerization characteristics as pure MDI. Unless prompt action is taken to melt the product, subsequent dimerization will proceed and may deteriorate the clarity and assay of the product. The contents should not be heated above 35°C to minimize dimer formation.

**Warning**

Excessive heating or prolonged heating at 35°C may cause dangerous pressure build-up. Heating by electrical means is not recommended due to the danger of local overheating, which would result in dimer formation. Melting in a water bath is not recommended because of potential danger of the isocyanate reacting with water in case of drum leakage. The shelf life of Lupranate 280 Isocyanate is up to six months if proper temperature is maintained and moisture is excluded.

**In case of chemical emergency:**

Call CHEMTREC 800-424-9300 or BASF (800-832-HELP) day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. Outside the U.S., call (703) 527-3887.

**Attention:**

This product is sold solely for use by industrial institutions. Refer to our Material Safety Data Sheet (MSDS) regarding regulatory compliance, safety, hazards, spill procedures and disposal of this product. An MSDS as well as additional information on BASF urethane chemicals may be obtained by telephoning BASF Corporation, Urethane Customer Service at (877) 297-3322 or faxing (734) 324-6866.

**Important:**

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