Lupranate® 78 Isocyanate

Lupranate 78 Isocyanate is a polymeric MDI with a functionality of approximately 2.3. This product exhibits excellent low temperature stability. Lupranate 78 Isocyanate will remain a liquid for several days at 0°C. Having a low functionality, low viscosity, and a high pure MDI content, Lupranate 78 Isocyanate is suitable for applications such as elastomers, potting compounds, adhesives, sealants, carpet backing, integral skin, semi-flexible and packaging foams.

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>dark brown liquid</td>
</tr>
<tr>
<td>NCO content, wt%</td>
<td>32.0</td>
</tr>
<tr>
<td>Viscosity @ 25°C, cps</td>
<td>65</td>
</tr>
<tr>
<td>Flash point, °C (COC)</td>
<td>199</td>
</tr>
<tr>
<td>Density @25°C, g/cm³</td>
<td>1.22</td>
</tr>
<tr>
<td>Initial boiling point, 5mm Hg, °C</td>
<td>190</td>
</tr>
<tr>
<td>Vapor Pressure @25°C, mm Hg</td>
<td>0.0003</td>
</tr>
</tbody>
</table>

Storage

Lupranate 78 Isocyanate is supplied in tank trucks and drums. Once a container has been opened, care should be taken to exclude moisture. The most favorable temperature for storage is 15-35°C. If stored at higher temperatures, or if moisture is not excluded, an undesirable increase in viscosity will occur. Below 0°C crystallization may occur. The shelf life of Lupranate 78 Isocyanate is six months if the temperature is maintained at 15-35°C and moisture is excluded.

Warning

These products can be used to prepare a variety of polyurethane products. Polyurethanes are organic materials and must be considered combustible.

In case of chemical emergency:

Call CHEMTREC 800-424-9300 or BASF (800-832-HELP) day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. Outside the U.S., call (703) 527-3887.

Attention:

This product is sold solely for use by industrial institutions. Refer to our Material Safety Data Sheet (MSDS) regarding regulatory compliance, safety, hazards, spill procedures and disposal of this product. An MSDS as well as additional information on BASF urethane chemicals may be obtained by telephoning BASF Corporation, Urethane Customer Service at (877) 297-3322 or faxing (734) 324-6866.

Important:

While the descriptions, designs, data and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. Because many factors may affect processing or application/use, we recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. NO WARRANTIES OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING

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