Lupranate® LP27

Lupranate LP27 Isocyanate is a special modified pure 4,4'-diphenylmethane diisocyanate that is a clear liquid at 27°C. Unlike pure 4,4'-MDI, Lupranate LP27 Isocyanate has enhanced storage stability as a liquid at moderate temperatures. With a functionality of 2.01 and very high 4,4'-MDI content, Lupranate LP27 can be used in place of pure 4,4'-MDI in many applications, including the preparation of prepolymer, elastomers, sealants and adhesives.

**TYPICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>pale yellow liquid</td>
</tr>
<tr>
<td>NCO content, wt%</td>
<td>32.4</td>
</tr>
<tr>
<td>Viscosity @ 25°C, cps</td>
<td>17</td>
</tr>
<tr>
<td>Flash point, °C (COC)</td>
<td>200</td>
</tr>
<tr>
<td>Density @25°C, g/cm³</td>
<td>1.22</td>
</tr>
<tr>
<td>Initial boiling point, 5mm Hg, °C</td>
<td>190</td>
</tr>
<tr>
<td>Vapor Pressure @25°C, mm Hg</td>
<td>0.00001</td>
</tr>
</tbody>
</table>

**Storage**

Lupranate LP27 isocyanate is made-to-order in heated drum shipments. Once a container has been opened, care should be taken to exclude moisture. The most favorable temperature for storage is 27-35°C. Below 27°C solid crystals may form and settle out which can alter the performance of the product. The solid crystals contain pure MDI and in this solid form may exhibit the same dimerization characteristics as monomeric MDI. Unless prompt action is taken to melt the product, subsequent dimerization will proceed and may deteriorate the clarity and assay of the product. Melting the crystals is ideally done by rolling the drum in a hot air oven at 80-100°C. The drum contents should not be heated above 60°C to minimize dimer formation.

**Warning**

Excessive heating or prolonged heating over 80°C may cause dangerous pressure build-up. Heating by electrical means is not recommended due to the danger of local overheating which could result in dimer formation. Melting in a water bath is likewise not recommended because of potential danger of the isocyanate reacting with water in case of drum leakage. Rolling the drum in atmospheric steam is an alternate procedure that can be used provided care is taken to ensure that the drum does not leak. The shelf life of Lupranate LP27 Isocyanate is three months if the temperature is maintained at 27-35°C and moisture is excluded.

**In case of chemical emergency:**

Call CHEMTREC 800-424-9300 or BASF (800-832-HELP) day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. Outside the U.S., call (703) 527-3887.

**Attention:**

This product is sold solely for use by industrial institutions. Refer to our Material Safety Data Sheet (MSDS) regarding regulatory compliance, safety, hazards, spill procedures and disposal of this product. An MSDS as well as additional information on BASF urethane chemicals may be obtained by telephoning BASF Corporation, Urethane Customer Service at (877) 297-3322 or faxing (734) 324-6866.

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