

## Lupranate® 5650 Isocyanate

Lupranate® 5650 Isocyanate is a stable liquid polymeric MDI prepolymer. When used in molded flexible foams, Lupranate® 5650 Isocyanate demonstrates the ability to combine softness of foam with good tear strength. It offers low temperature stability, wide processing latitude and the potential for lower scrap rates. It is also used in the production of semi-flexible and integral skin foams, elastomers, coatings and adhesives.

### TYPICAL PROPERTIES

Appearance	brown liquid
NCO Content, wt%	15.6
Viscosity @ 25 °C, cP	4000
Nominal Functionality	2.3
Vapor Pressure @ 25 °C, mm Hg	0.0000100
Specific Gravity @ 25 °C, g/cm <sup>3</sup>	1.14



BASF Corporation is fully committed to the Responsible Care® initiative in the USA, Canada, and Mexico. For more information on Responsible Care® go to:

**U.S.:** [www.basf.us/responsiblecare\\_usa](http://www.basf.us/responsiblecare_usa)

**Canada:** [www.basf.us/responsiblecare\\_canada](http://www.basf.us/responsiblecare_canada)

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#### **BASF Corporation**

1609 Biddle Avenue  
Wyandotte, MI 48192

Phone: 734-324-6100

<https://polyurethanes.basf.us>

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## STORAGE

Once a container has been opened, care should be taken to exclude moisture. The most favorable temperature for storage of this product is 20-30 °C. If stored at higher temperatures, or if moisture is not excluded, an undesirable increase in viscosity will occur. Below 20 °C crystallization may occur. The shelf life of Lupranate® 5650 is six months if the temperature is maintained at 20-30 °C and moisture is excluded.

## SHIPPING INFORMATION

This product is supplied in tank cars, tank trucks, totes and drums.

## HANDLING RECOMMENDATION

Excessive or prolonged heating at 70-100 °C may cause dangerous pressure build-up. Heating by electrical means is not recommended due to the danger of localized overheating, which would result in dimer formation. Melting in a water bath is not recommended because of potential danger of the isocyanate reacting with water in case of drum leakage. Care should be taken when heating the drum to ensure that it does not leak.

## HAZARD STATEMENT

MDI products are classified as harmful if inhaled. It causes skin irritation and serious eye irritation. It may cause respiratory irritation. It may cause sensitization by inhalation and skin contact. It may cause damage to organs through prolonged or repeated inhalation exposure. Before processing the product, we recommend reading the safety data sheet. Labelling, transportation, storage, processing, waste treatment and disposal must comply with national regulations. Occupational exposure limits are to be observed. To avoid accidents, the residual product in the drums must be handled with care. Any water or moisture which is allowed to enter the drum will react with the MDI and release carbon dioxide. Unless action is taken to prevent moisture entry or gas entrapment, the drums will become pressurized and may rupture. For further information please consult our "MDI Handbook".

## IN CASE OF CHEMICAL EMERGENCY

Call CHEMTREC (800-424-9300) or BASF (800-832-HELP) day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. Outside the U.S., call (703-527-3887).

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**Attention:** This product is sold solely for use by industrial institutions. Refer to our Safety Data Sheet (SDS) regarding regulatory compliance, safety, hazards, spill procedures and disposal of this product. An SDS as well as additional information on BASF urethane chemicals may be obtained by visiting [polyurethanes.basf.us](http://polyurethanes.basf.us).

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