

Technical Data Sheet

Lupranate® MI

2,4' Diphenylmethane Diisocyanate

Lupranate[®] MI Isocyanate is pure diphenylmethane diisocyanate containing a higher amount of 2,4′ isomer than Lupranate[®] M Isocyanate or Lupranate[®] MS Isocyanate. Lupranate[®] MI Isocyanate has a functionality of 2.0 and is liquid at room temperature. Lupranate[®] MI isocyanate is used in the isocyanate component for the preparation of flexible, semi-flexible and microcellular urethane foams. Lupranate[®] MI Isocyanate can also be used for the production of adhesives, coatings and sealants.

TYPICAL PROPERTIES

Appearance	colorless to reddish yellow liquid
Viscosity @ 25°C, cps	12
Flash point, °C (COC)	199
Density @ 25°C, g/cm3	1.22
Initial boiling point, 5mm Hg, °C	190
Nominal functionality	2
Vapor Pressure @ 25°C, mm Hg	0.0003
NCO content, wt.%	33.5
Hydrolyzable chlorine, ppm	< 40
Freezing range, °C	10-15
Purity, wt.%	99.5
2,4' Isomer, wt.%	50



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U.S.: www.basf.us/responsiblecare_usaCanada: www.basf.us/responsiblecare_canadaMéxico: www.basf.us/responsiblecare mexico

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STORAGE

Lupranate[®] MI Isocyanate is available in tank trucks or drums. Once a container has been opened, care should be taken to exclude moisture. Lupranate® MI isocyanate should be stored at 23-30°C under nitrogen. Upon prolonged storage some turbidity and sediment may form due to dimerization. Through careful filtration these solids can be removed without adversely affecting the product quality. Below 15°C solid crystals may form and settle out which can alter the performance of the product. The solid crystals are monomeric MDI and in this solid form exhibit the dimerization characteristics of pure MDI. Unless prompt action is taken to melt the product, subsequent dimerization will proceed and may deteriorate the clarity and assay of the product. Melting the crystals is ideally done by rolling the drum in a hot air oven at 80-100°C. Melting under these conditions should take 4-8 hours. The drum contents should not be heated above 70°C to minimize dimer formation.

WARNING

Heating by electrical means is not recommended due to the danger of local overheating, which would result in dimer formation. Melting Lupranate[®] MI Isocyanate in a water bath is not recommended because of potential danger of the isocyanate reacting with water in case of drum leakage. Rolling the drum in atmospheric steam is an alternate procedure that can be used provided that care is taken to ensure that the drum does not leak. The shelf life of Lupranate[®] MI Isocyanate is six months if the temperature is maintained at 23-30°C and moisture is excluded.

IN CASE OF CHEMICAL EMERGENCY

Call CHEMTREC (800-424-9300) or BASF (800-832-HELP) day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. Outside the U.S., call (703-527-3887).

Attention: This product is sold solely for use by industrial institutions. Refer to our Safety Data Sheet (SDS) regarding regulatory compliance, safety, hazards, spill procedures and disposal of this product. An SDS as well as additional information on BASF urethane chemicals may be obtained by visiting polyurethanes.basf.us.

Important: While the descriptions, designs, data and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. Because many factors may affect processing or application/use, we recommend that you make tests to determine the suitability of a product for your particular purpose prior to use. NO WARRANTIES OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED OR DESIGNS, DATA OR INFORMATION SET FORTH, OR THAT THE PRODUCTS, DESIGNS, DATA OR INFORMATION MAY BE USED WITHOUT INFRINGING THE INTELLECTUAL PROPERTY RIGHTS OF OTHERS. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, DATA OR DESIGNS PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE. Further, you expressly understand and agree that the descriptions, designs, data, and information furnished by BASF hereunder are provided gratis and BASF assumes no obligation or liability for the description, designs, data and information given or results obtained, all such being given and accepted at your risk.

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