



# Pluracol<sup>®</sup> 4650

## Graft Slabstock Foam Polyol

Pluracol 4650 polyol is a secondary hydroxyl-terminated graft polyether triol containing approximately 45% solids of copolymerized styrene and acrylonitrile. This polyol has been formulated with a low volatile inhibitor package designed for either conventional curing or mechanical forced-air curing. This high solids graft polyol can be used to manufacture flexible slabstock foam having maximum load-bearing properties. It can be used alone for maximum effect or in combination with conventional polyols. Major applications for Pluracol 4650 include foams for prime carpet cushion, furniture seating and packaging. This polyol is a highly filtered version of Pluracol P4600.

### TYPICAL PROPERTIES

<b>Appearance</b> .....	white, opaque liquid
<b>Hydroxyl number, mg KOH/g</b> .....	29.5 – 32.0
<b>Water wt.% maximum</b> .....	0.05
<b>Nominal functionality</b> .....	3
<b>Density, lbs/gal @ 77°F</b> .....	8.71
<b>104°F</b> .....	8.64
<b>Viscosity, cps @ 77°F</b> .....	4200
<b>104°F</b> .....	1820
<b>Specific heat, BTU/lb °F</b> .....	0.5
<b>Thermal conductivity, BTU/hr ft<sup>2</sup> °F/in</b> .....	0.087

### Storage

Pluracol 4650 should be stored under dry conditions below 140°F.

### Shipping information

20,000-gallon tank cars, 6,000-gallon tank trucks and 55-gallon nonreturnable steel drums are standard.

### In case of chemical emergency:

Call CHEMTREC 800-424-9300 or BASF (800-832-HELP) day or night for assistance and information concerning spilled material, fire, exposure and other chemical accidents. Outside the U.S., call (703) 527-3887.

### Warning

These products can be used to prepare a variety of polyurethane products. Polyurethanes are organic materials and must be considered combustible.

### Attention:

This product is sold solely for use by industrial institutions. Refer to our Safety Data Sheet (SDS) regarding regulatory compliance, safety, hazards, spill procedures and disposal of this product. An SDS as well as additional information on BASF urethane chemicals may be obtained by telephoning BASF Corporation, Urethane Customer Service at (877) 297-3322 or faxing (734) 324-6866.

### **Important:**

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